

### 29. Fuel Pump

#### A: REMOVAL

**WARNING:**

Place "NO OPEN FLAMES" signs near the working area.

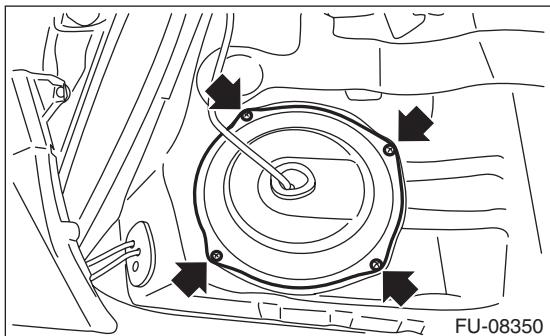
**CAUTION:**

- Be careful not to spill fuel.
- Catch the fuel from the tubes using a container or cloth.
- If the fuel gauge indicates that two thirds or more of the fuel is remaining, be sure to drain fuel before starting work to avoid the fuel to spill.

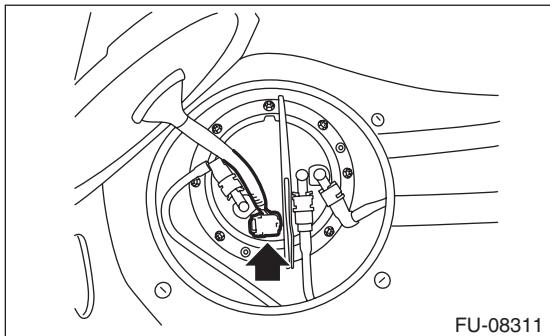
**NOTE:**

Fuel pump assembly consists of fuel pump, fuel filter and fuel level sensor.

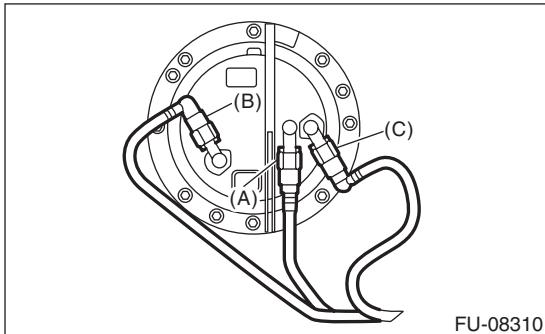
- 1) Release the fuel pressure. <Ref. to FU(STI)-64, RELEASING OF FUEL PRESSURE, PROCEDURE, Fuel.>
- 2) Drain fuel. <Ref. to FU(STI)-64, DRAINING FUEL (WITH SUBARU SELECT MONITOR), PROCEDURE, Fuel.>
- 3) Disconnect the ground cable from battery.
- 4) Remove the rear seat cushion. <Ref. to SE-29, REMOVAL, Rear Seat.>
- 5) Remove the service hole cover.



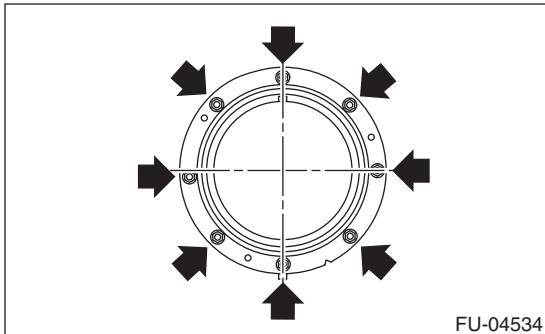
- 6) Disconnect the connector from fuel pump.



- 7) Disconnect the quick connectors of fuel delivery tube (A), fuel return tube (B), and jet pump tube (C).  
<Ref. to FU(STI)-94, REMOVAL, Fuel Delivery, Return and Evaporation Lines.>



- 8) Remove the nuts which hold the fuel pump upper plate to the fuel tank.



- 9) Remove the fuel pump assembly from the fuel tank.

### B: INSTALLATION

Install in the reverse order of removal while being careful of the following.

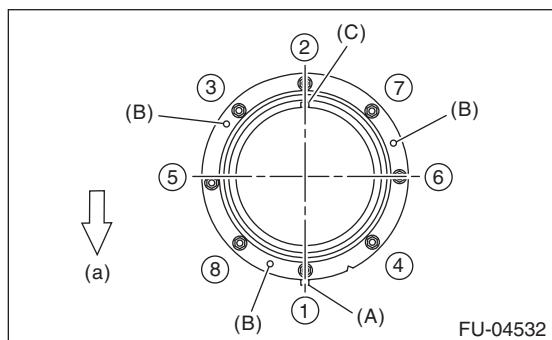
- Make sure the sealing portion is free from fuel or foreign matter before installation.
- Align protrusion (A) of the gasket to the position shown in the figure.
- Insert the protrusion (B) of gasket to the fuel pump upper plate. (3 places)
- Align the protrusion (C) of fuel pump assembly with the cutout on the fuel pump upper plate.
- Tighten the nuts to the specified torque in the order as shown in the figure.

**NOTE:**

Use a new gasket.

#### **Tightening torque:**

**4.4 N·m (0.4 kgf·m, 3.2 ft-lb)**



(a) Front side of vehicle

### C: INSPECTION

- 1) Check that the fuel pump has no deformation, cracks or other damages.
- 2) Connect the battery positive terminal to terminal No. 5 and the battery ground terminal to terminal No. 6, and inspect the fuel pump operation.

#### **WARNING:**

- **Wipe off fuel completely.**
- **Keep the battery as far apart from fuel pump as possible.**
- **Do not run the fuel pump for a long time under non-load condition.**

